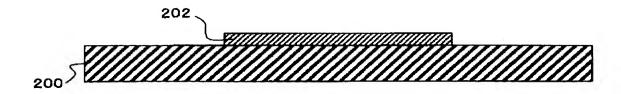
F I G. 1

STEP (1)

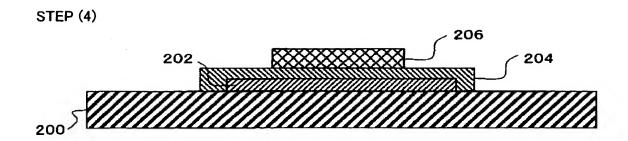


STEP (2)



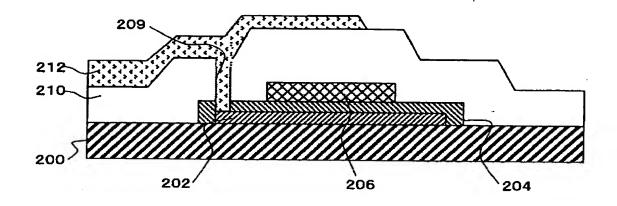
STEP (3)





F I G. 2

STEP (5)



STEP (6)

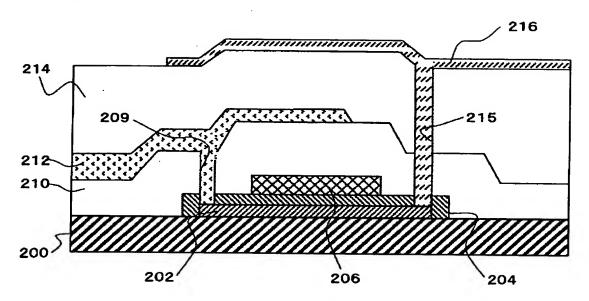
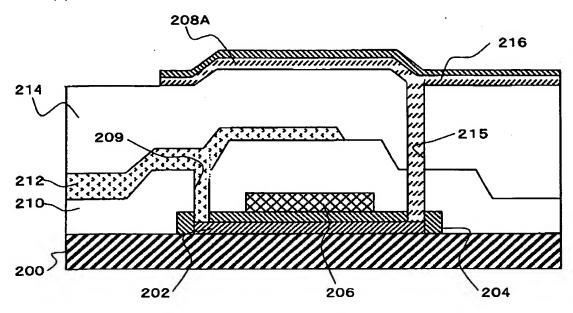
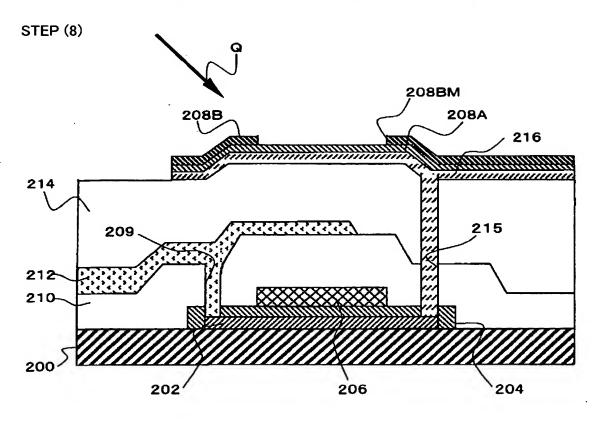


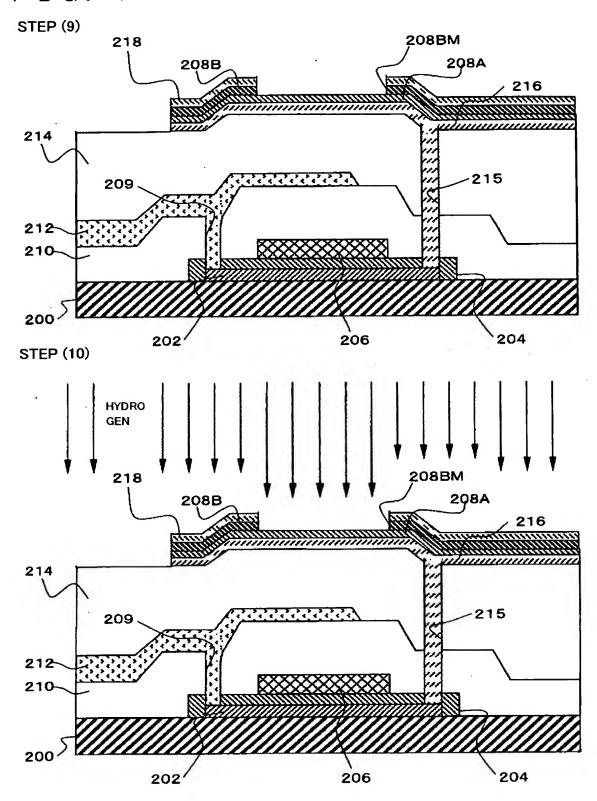
FIG. 3







F I G. 4



F I G. 5

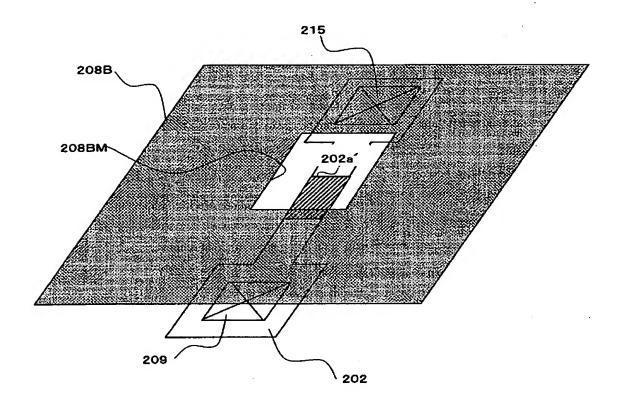


FIG. 6

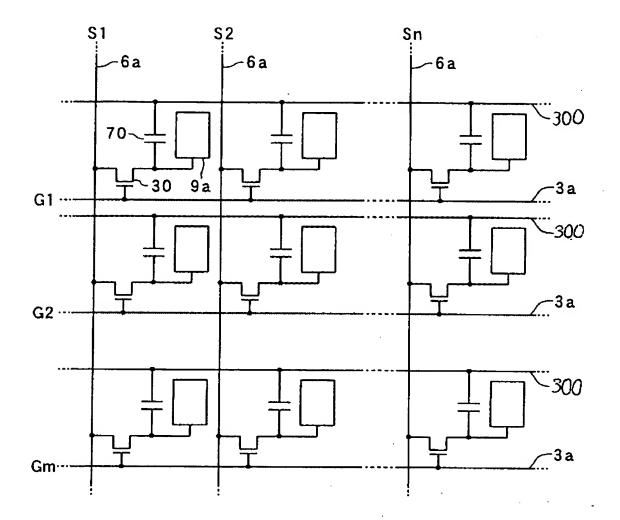
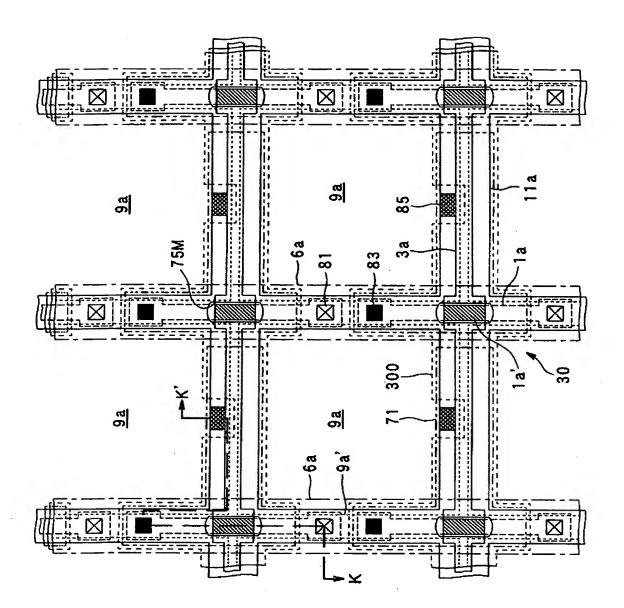


FIG. 7



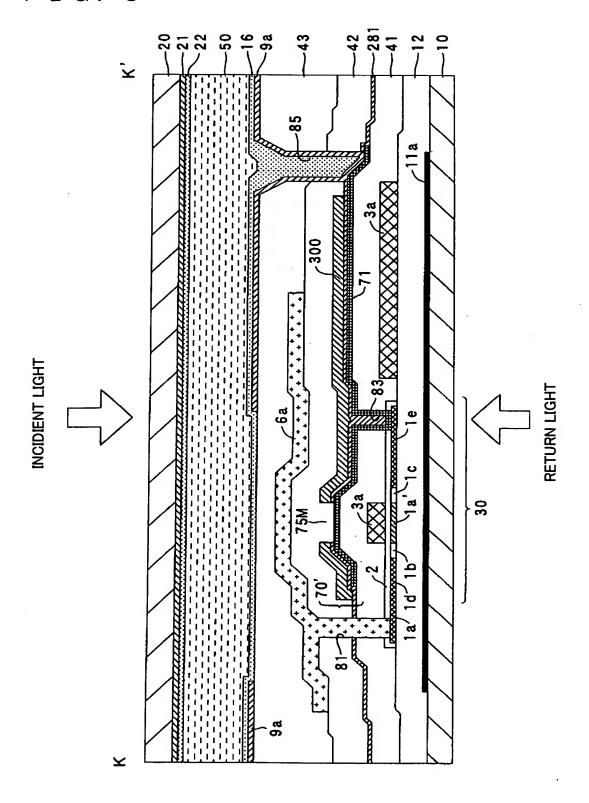


FIG. 9

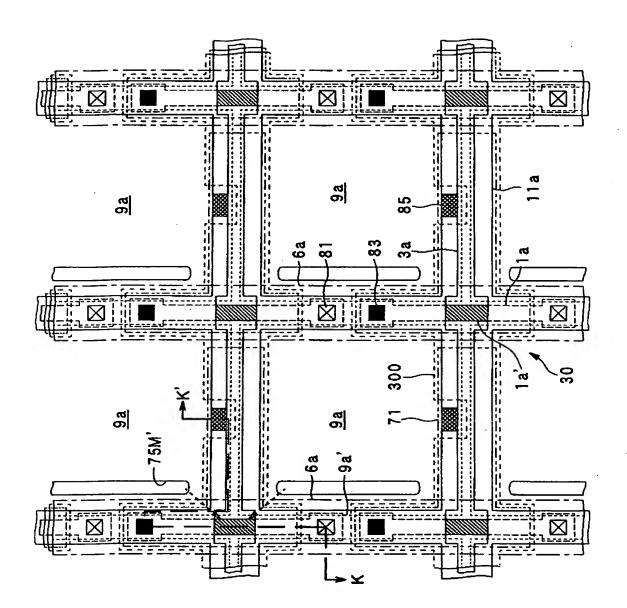


FIG. 10

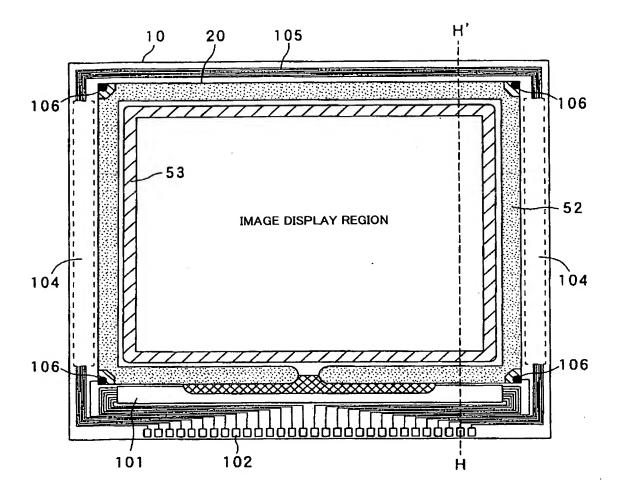


FIG. 11

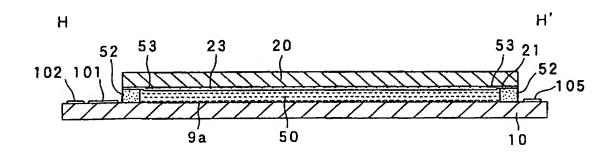


FIG. 12

